

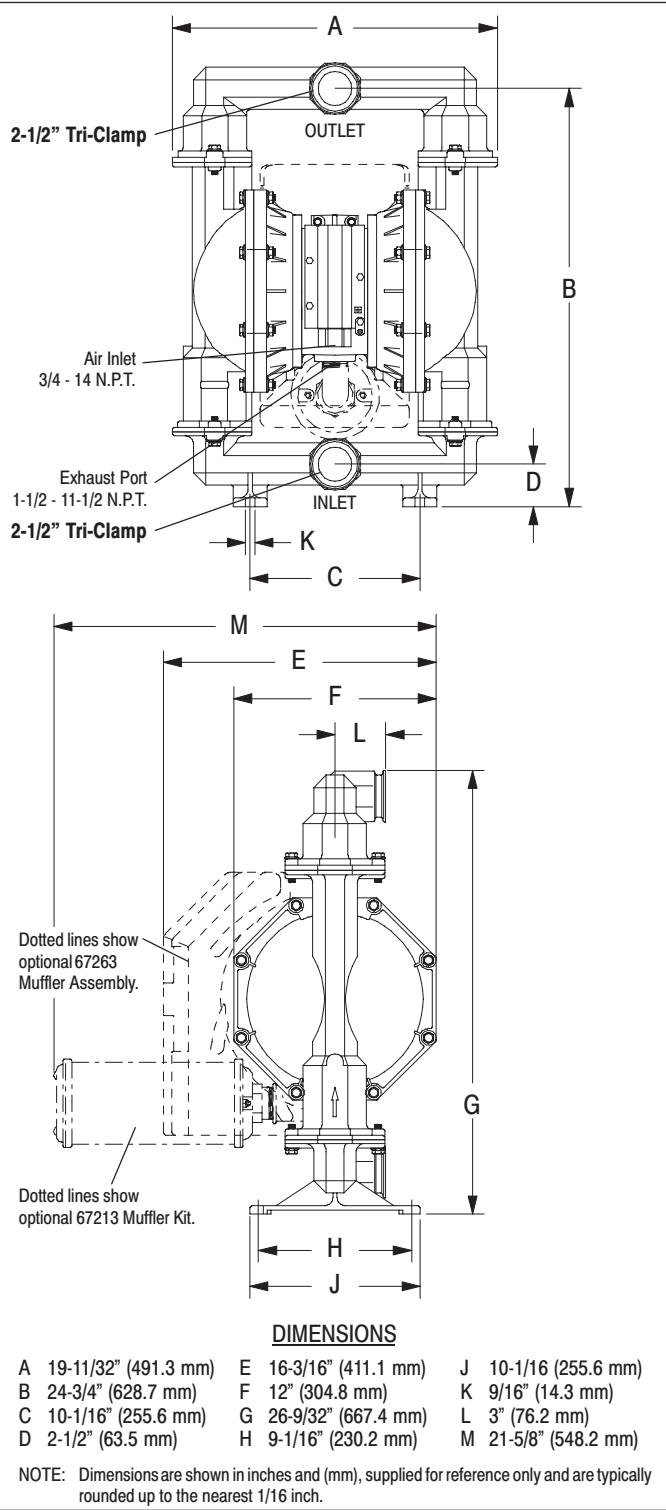
# SALES & ENGINEERING DATA

## PM20X-CSS-XXX-A02 2" METALLIC DIAPHRAGM PUMP

RATIO SERIES: 1:1  
FLUID P.S.I. RANGE: 20 - 120

RELEASED: 7-1-99  
REVISED: 10-15-04  
(REV. 05) S-1087

### DIMENSIONAL DATA



### SPECIFICATIONS

#### CONSTRUCTION

Model Series .....	PM20X-CSS-XXX-A02
Pump Type .....	Metallic, Air Operated, Double Diaphragm
Ratio .....	1:1
Material Inlet / Outlet .....	2-1/2" Tri-Clamp
Air Inlet (female) .....	3/4 - 14 N.P.T.
Air Exhaust (female) .....	1-1/2 - 11-1/2 N.P.T.
Weight . (PM20S-CSS-XXX-A02) .....	184 lbs (83.5 kgs)
(PM20A-CSS-XXX-A02) .....	151.6 lbs (68.8 kgs)
Air Section Service Kit .....	637302
Fluid Section Service Kit .....	637309-XX

PM20X-CSS-X  X-A02

637309 -  X

Diaphragm Material  
Ball Material

EXAMPLE: Model#PM20S-CSS-SAA-A02  
Fluid Section Service Kit is 637309-AA

#### PERFORMANCE

Air Inlet Pressure Range .....	20 - 120 p.s.i. (1.4 - 8.3 bar)
Maximum Material Inlet Pressure .....	10 p.s.i. (0.69 bar)
Fluid Outlet Pressure Range .....	20 - 120 p.s.i. (1.4 - 8.3 bar)
Maximum Flow Rate (flooded inlet) .....	170 g.p.m. (644 l.p.m.)
Maximum Particle Size .....	1/4" dia. (6.4 mm)
Maximum Temperature Limits (diaphragm / ball / seal material)	
E.P.R. ....	-60 to 280° F (-51 to 138° C)
Santoprene ....	-40 to 225° F (-40 to 107° C)
T.F.E. (Teflon) ....	40 to 225° F (4 to 107° C)
Displacement / Cycle @ 100 p.s.i. ....	1.4 gal. (5.3 liters)
Noise Level @ 70 p.s.i. - 60 c.p.m. <sup>①</sup>	85.0 db(A) <sup>②</sup>

#### Notes:

- ① Tested with 67263 muffler assembly installed.
- ② The pump sound pressure level has been updated to an Equivalent Continuous Sound Level ( $L_{Aeq}$ ) to meet the intent of ANSI S1.13-1971, CAGI-PNEUROP S5.1 using four microphone locations.

#### ACCESSORIES:

- 66312 Air line Connection Kit
- 67213 Muffler Kit
- 67263 Continuous Muffler
- 94117 Int. Muffler

## PERFORMANCE CURVES

**PM20X-CSS-XXX-A02 2" METALLIC DIAPHRAGM PUMP**

